

Garant**Indexable insert for turning TCMT 110204, for finish machining, Grade: HB7130-2****Order data**

Order number	260952 HB7130-2
GTIN	4062406750329
Item class	21G

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	80 - 270 m/min
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Number of changes/inserts	3
Cutting conditions	slightly interrupted
Main application	M
Tool material	Carbide
ISO code indexable insert	TCMT 110204
Grade	HB7130-2

Chip breaker	VS
Type of product	Indexable insert for turning